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D2010-103
Job Sheet 189751



Part No: D2010-103

Job Qty: 4 pcs

Part Name: Mirror Arm 369/500



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/30/19

Job Tracking No:

Due Date: 2/8/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP : F 02.08.21 Re-format; Added D2057 KJ/RF IPP Rev:G 08-05-27 as per ECN1195P DD verified by:EC IPP Rev:H 08-06-20 rev.D as per dwg DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter / Supplier Lead Time	Sign-off
					Setup Hrs	Run Hrs		
100	Small Fab - Brake NC	4 pcs	2/8/19	2/8/19	0.00	1.02	Small Fab - Brake - 1	DAS 58 9-89 JAN 31 2019
							Small Fab - Brake - 2	
							Small Fab - Brake - 3	
110	Small Fab - 2 - B4B	4 pcs	2/8/19	2/8/19	0.00	0.83	Small Fab - 1 - B4B	DAS 58 9-89 JAN 31 2019
							Small Fab - 2 - B4B	
							Small Fab - 3 - B4B	
							Small Fab - 4 - B4B	
							Small Fab - 5 - B4B	
							Small Fab - 6 - B4B	
							Small Fab - 7 - B4B	
120	Small Fab - 3 - B4B	4 pcs	2/8/19	2/8/19	0.00	0.83	Small Fab - 1 - B4B	DAS 58 9-89 JAN 31 2019
							Small Fab - 2 - B4B	
							Small Fab - 3 - B4B	
							Small Fab - 4 - B4B	
							Small Fab - 5 - B4B	
							Small Fab - 6 - B4B	
							Small Fab - 7 - B4B	
130	QC 5	4 pcs	2/8/19	2/8/19	0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 38	
							QC 5 - 42	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	

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					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	PD 19.02.07
					QC 5 - 50	
					QC 5 - 30	
140 Powdercoat - 4 Black Sand - B4B	4 pcs	2/8/19	0.00 0.08		Powdercoat - 1 - B4B	
					Powdercoat - 2 - B4B	
					Powdercoat - 3 - B4B	BL 19.2.11.
					Powdercoat - 4 - B4B	
150 QC 3	4 pcs	2/8/19	0.00 0.00		QC 3 - 10	
					QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 26	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 38	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 6	DAS 40 9-89
					QC 3 - 68	
					QC 3 - 9	
160 Packaging 3-1 - Stock - B4B	4 pcs	2/8/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	ST 351 81 MAR 13 2019
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
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				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
170 QC 21 - SA	4 pcs	2/8/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	

Part Op 100 - (Punch ends and deburr as per dwg), Punch per Dwg. D2010-103-T1 and Spec Control Dwg D2727 Identify as
Descriptions: D2010-103

110 - 1- Bend as per Dwg D2010 using bending Jig D2010-103T2 2- Deburr ends

120 - 1-flare before installing plug as per dwg D2010 2-Install D2057 plug as per Dwg D2010

130 - (QC5- Inspect part completeness to step on W/O)

140 - (Black Sandtex (Ref:4.3.5.7) per QSI005 4.3), START TIME: 2:10 OVEN TEMPERATURE: 320°

FINISH TIME: 2:40 M 138940

150 - (QC3- Inspect Part Finish)

160 - (Identify as per dwg & Stock Location: _____)

170 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.500W.049	304 Round Tube .500 X .049W	6 ft (1.5 ea)	100-Small Fab - Brake NC	<u>S133773</u>
D2057	Plug	4 pcs (1 ea)	110-Small Fab - 2 - B4B	<u>S119992</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - Brake NC	M304TR0.500W.049	6	141	0
110-Small Fab - 2 - B4B	D2057	4	14	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



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Container No: S150633



Part: D2010--103

Job No: 189751

Serial No/Batch: S150633

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 02/11/19